

TECHNICAL DATA SHEET

IMPACT RESISTANCE

Vitrabond® FR Stainless Steel Composite Material

| METAL COMPOSITE MATERIAL COMPOSITION | | PROPERTIES |
|--------------------------------------|---|------------|
| Front Skin | 316 Stainless Steel | Standard |
| FIGHT SKIII | 304 Stainless Steel | ASTM E136 |
| Core | FR Core (Min. 70% mineral fill by weight) | ASTM C393 |
| Rear Skin | 316 Stainless Steel | ASTIT CS55 |
| кеаг экіп | 304 Stainless Steel | ASTM C393 |
| | | |

| PROPERTIES | | | |
|------------|-------------------------------------|---|----------------|
| Standard | Descriptions | Test | Test Result |
| ASTM E136 | Fire Performance of Stainless Steel | ΔT< 86°F | PASS |
| ASTM C393 | Core Shear Ultimate Stress | >150 psi [1.03 MPa] (Test Specimen Aver- age) | PASS |
| ASTM C393 | Flexure Stress | >15695 psi [108.21 MPa] (Test Specimen Average) | PASS |

| VITRABOND® FR LEED DATA | |
|---|--------|
| 1/2 Pre-Consumer + Post-Consumer Recycled Content | |
| Vitrabond FR 4mm | 12.75% |

| SHEET SIZES | |
|-------------|-----------|
| Widths | 39.37" |
| Lengths | 240" max. |
| Thicknesses | 4mm |

| Standard | Descriptions | Test | Test Result |
|---------------------|---------------------------|-----------|----------------|
| ANSI FM4473 | Severe Hail Exposure Test | PASS/FAIL | PASS |
| THERMAL PERFORMANCE | | | |
| THERMAL PER | FORMANCE | | |
| THERMAL PER | PERMANCE Descriptions | Test | |

| PRODUCT WEIGHT | |
|------------------|---------------------------|
| Vitrabond 4mm FR | 1.8 lbs / ft ² |

| PRODUCT TOLERANCES | |
|--------------------|--|
| Width | ± 0.079" (2.0 mm) |
| Length | ± 0.157" (4.0 mm) |
| Thickness | ± 2% |
| Bow | Max 0.5% of length and/or width |
| Squareness | Max 0.196" (4.97mm) |
| Surface Defects | The surface shall not have any irregularities such as dents, scratches and other imperfections in accordance with our 3rd party verified QC program. |

| BOND INTEGRITY | | | |
|----------------|---------------------------|----------------------------------|----------------|
| Standard | Descriptions | Test | Test Result |
| ASTM C297 | Flatwise Tensile Strength | >400 psi [2.76 MPa] | PASS |
| ASTM D1781 | Climbing Drum Peel Test | >22.5 in-Ib/in [100 mm -N/mm] | PASS |
| ASTM D1002 | Peak Shear Strength | >515 psi [3.55 MPa] | PASS |

| FIRE PERFORMANCE | | | |
|--|---------------------------------------|-----------|----------------|
| Standard | Descriptions | Test | Test Result |
| ASTM E84 | Flame Spread | <25 | PASS |
| ASTM E84 | Smoke Development | <450 | PASS |
| NFPA 285 Fire Propagation Characteristics PASS/FAIL PASS | | PASS | |
| CAN/ULC - S134 | Fire Test of Exterior Wall Assemblies | PASS/FAIL | PASS |

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| VITRABOND FR WARRANTIES | | |
|---|--|--|
| Product Warranty Up to 20 years | | |
| Finish Warranty Not applicable for natural metal finishes | | |

| DrJ TECHNICAL EVALUATION REPORT | | |
|---------------------------------|---|--|
| | TER 1809-01 Access the most recent Vitrabond Technical Evaluation report by DrJ Engineering by scanning the QR code. | |

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