

TECHNICAL DATA SHEET

Edgeline® Color Matched Aluminum Flashing Material

3003 H14 Alloy

PRE-FINISHED ALUMINUM FLASHING

Front Coating	Coil-Coated AAMA 2605 PVDF Coating
Aluminum Sheet	3003 H14 Aluminum
Rear Coating	Primer

EDGE LINE® FLASHING MATERIAL LEED DATA

½ Pre-Consumer + Post-Consumer Recycled Content

Edgeline® Flashing	Up to 32.5%
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SHEET SIZES

Widths	62" (Standard for 0.020" thickness only) 60" 48" <i>Inquire for custom width availability</i>
Lengths	240" max.
Thicknesses	Min. 0.020" Max. 3mm (1/8")

PRODUCT WEIGHT

Thickness	Weight
1.5mm (0.063")	0.9 lbs / ft ²
1.3mm (0.050")	0.7 lbs / ft ²
1.0mm (0.040")	0.6 lbs / ft ²
0.8mm (0.032")	0.5 lbs / ft ²
0.5mm (0.020")	0.3 lbs / ft ²

FINISHES AVAILABLE

Color Matched Flashing Material	Vitrinar® Solid / Mica / Metallic Vitrinar® Chromatic Vitrinar® Patterns AAMA 611-12 Anodized Finishes
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PRODUCT TOLERANCES

Width	3mm
Length	± 1/8" to ± 3/16" (length dependent)
Thickness	Thickness Dependent
Bow	0.032" to 0.500" (length dependent)
Flatness	1/8" to 1/2" (length dependent)
Squareness	Per table 7.14 ANSI H35.2
Surface Defects	The surface shall not have any irregularities such as dents, scratches and other imperfections in accordance with our 3rd party verified QC program assurance.

EDGE LINE® FINISH WARRANTIES

Standard Warranty	Up to 20 years
Extended Warranty	Up to 40 years

CHEMICAL COMPOSITION

Standard	Element	Content
ASTM B209	Aluminum (Al)	96.8% - 99%
ASTM B209	Manganese (Mn)	1.0% - 1.5%
ASTM B209	Iron (Fe)	0.0% - 0.7%
ASTM B209	Silicon (Si)	0.0% - 0.6%
ASTM B209	Zinc (Zn)	0.0% - 0.1%
ASTM B209	Copper (Cu)	0.05% - 0.2%

MECHANICAL PROPERTIES

Standard	Property	Data
ASTM B209	Elastic (Young's, Tensile) Modulus	10 x 10 ⁶ psi
ASTM B209	Elongation at Break	8.3%
ASTM B209	Modulus of Resilience (Unit Resilience)	130 kJ/m ³
ASTM B209	Poisson's Ratio	0.33
ASTM B209	Shear Modulus	3.8 x 10 ⁶ psi
ASTM B209	Shear Strength	14 x 10 ³ psi
ASTM B209	Tensile Strength: Ultimate (UTS)	23 x 10 ³ psi
ASTM B209	Tensile Strength: Yield (Proof)	20 x 10 ³ psi
ASTM B209	Unit Rupture Work (Ultimate Resistance)	12 x mJ/m ³

THERMAL PERFORMANCE

Standard	Descriptions	Test
ASTM D696	Coefficient of Linear Expansion	13.8x10 ⁻⁶ in/in/°F (Aluminum)

FIRE PERFORMANCE

Standard	Descriptions	Test	Test Result
ASTM E136	Fire Performance of Aluminum	ΔT < 86°F	Non-Combustible
ASTM E84	Flame Spread	<25	PASS
ASTM E84	Smoke Development	<450	PASS
NFPA 285	Not Applicable to Non-Combustible Products		
ASTM E119	Not Applicable to Non-Combustible Products		

AAMA 2605 STANDARD PVDF COATING

Standard	Descriptions	Test	Test Result
ASTM B117	Salt Spray Resistance	5% salt fog at 95°F	Passes 4000 hrs. Less than 1/16" avg creepage from scribe. None or few #8 blisters
ASTM D523	Specular Gloss Test	Standard @ 60°	Varies per finish
ASTM D1308	Alkali Test	10%, 25% NaOH, 1hr	No Effect
ASTM D714	Blistering of Paint Test	100% Relative Humidity @ 95°F	Passes 4000 hrs.
ASTM D2244	Exterior Exposure	10 years @ 45° South Florida	PASS - Max. 5 fade
ASTM D2247	Water Resistance	100% Relative Humidity @ 95°F	No #8 blisters
ASTM D2794	Reverse Impact	1.5 x metal NOMINAL THICKNESS (Aluminum)	No cracking or adhesion loss
ASTM D3359	Adhesion	Reverse impact 1/16" crosshatch	No adhesion loss
ASTM D3363	Film Hardness	Pencil Test F - 2H	PASS
ASTM D4145	Prepainted Metal Coating Flexibility	T - Bend	0 - 2 T - Bend, No pick off
ASTM D4214	Chalk Resistance	10 years @ 45° South Florida	Pass - Max. 8 Chalk

Data are typical, are provided for informational purposes, and should not be construed as maximum or minimum values for specification or for final design, or for a particular use or application. The data may be revised anytime without notice. We make no representation or warranty as to its accuracy and assume no duty to update. Actual data on any particular product or material may vary from those shown herein.

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